# Synthesis of d-2-deoxy-myo-inositol 1,3,4,5-tetrakisphosphate from D-glucose 

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#### Abstract

A route to a novel, structurally modified D-myo-inositol 1,3,4,5-tetrakisphosphate analogue, D-2-deoxy-myo-inositol 1,3,4,5-tetrakisphosphate 3, is described, involving as the key steps a selective protection of methyl $\alpha$-D-glucopyranoside and subsequent catalytic Ferrier rearrangement to a deoxyinosose. Thus, methyl $\alpha$-D-glucopyranoside was converted by an improved procedure into methyl 4,6-O-benzylidene- $\alpha$ -D-glucopyranoside 4 and thence into methyl 3-O-benzoyl-2-O-benzyl-4,6-O-benzylidene- $\alpha$-Dglucopyranoside 7 without recourse to column chromatography. Compound 7 was converted into methyl 3,4-di- $O$-benzoyl-2-O-benzyl-6-deoxy- $\alpha$-D-xylo-hex-5-enopyranoside 12 via methyl 3,4-di- $O$ -benzoyl-2-O-benzyl-6-bromo-6-deoxy- $\alpha$-D-glucopyranoside 8 . Rearrangement of enol ether 12 with mercury(II) trifluoroacetate provided ( $2 S, 3 R, 4 S, 5 R$ )-2,3-dibenzoyloxy-4-benzyloxy-5-hydroxycyclohexanone 13 and ( $2 S, 3 R, 4 S, 5 S$ )-2,3-dibenzoyloxy-4-benzyloxy-5-hydroxycyclohexanone 14 . Attempts to invert the configuration at position 5 of compound 14 were unsuccessful, but provided a number of discrete products. Reduction of compound 13 and saponification furnished L-1-O-benzyl-3-deoxy-scyllo-inositol 23 , which was phosphorylated and deprotected to give the target 3 .


## Introduction

Receptor-mediated phospholipase C-catalysed cleavage of phosphatidylinositol 4,5-bisphosphate releases D-myo-inositol 1,4,5-trisphosphate $\left[\operatorname{Ins}(1,4,5) \mathrm{P}_{3}, 1\right]$, which interacts with a family of $\operatorname{Ins}(1,4,5) \mathrm{P}_{3}$-receptor-operated $\mathrm{Ca}^{2+}$ channels to mobilise intracellular $\mathrm{Ca}^{2+}$ stores in many cell types. ${ }^{1}$ $\operatorname{Ins}(1,4,5) \mathrm{P}_{3}$ is metabolised via two pathways: ${ }^{2}$ deactivation by a 5-phosphatase to D-myo-inositol 1,4-bisphosphate [ Ins( 1,4$) \mathrm{P}_{2}$ ] or phosphorylation by a 3-kinase to D-myo-inositol 1,3,4,5-tetrakisphosphate $\left[\operatorname{Ins}(1,3,4,5) \mathbf{P}_{4}, 2\right]$. The function of the latter is controversial: it has been suggested to be a second messenger in its own right and may be involved in $\mathrm{Ca}^{2+}$ homeostasis at the plasma membrane, helping to control entry of extracellular $\mathrm{Ca}^{2+}$ into the cell. ${ }^{3}$ In support of this hypothesis, an $\operatorname{Ins}(1,3,4,5) \mathrm{P}_{4}$-sensitive $\mathrm{Ca}^{2+}$-permeable channel has been characterised from endothelial cells, ${ }^{4}$ and Ins( $1,3,4,5$ ) $\mathbf{P}_{4}$-binding proteins have been purified from pig ${ }^{5}$ and rat ${ }^{6.7}$ cerebellum and porcine platelets. ${ }^{8}$ The last example has received particular recent interest: this protein has been tentatively proposed as an $\operatorname{Ins}(1,3,4,5) \mathrm{P}_{4}$ receptor, ${ }^{8-10}$ has demonstrated a high specificity for $\operatorname{Ins}(1,3,4,5) \mathrm{P}_{4}$ over all other inositol tetrakis- ${ }^{9}$ and various other polyphosphates, ${ }^{8}$ and in vitro $\operatorname{Ins}(1,3,4,5) \mathrm{P}_{4}$-stimulated guanosine triphosphataseactivating protein (GAP) activity against Ras has been demonstrated. ${ }^{10}$ The $\operatorname{Ins}(1,3,4,5) \mathrm{P}_{4}$-binding region of this protein has been identified. ${ }^{10}$

To study structure-activity relationships in inositol tris- and tetrakis-phosphates, we have prepared inositol phosphates and analogues as potential enzyme inhibitors and receptor antagonists. ${ }^{2}$ Although the role of position 2 of $\operatorname{Ins}(1,4,5) \mathrm{P}_{3}$ in binding to its recognition proteins has been investigated, ${ }^{11} \mathrm{a}$ similar study has not been performed for $\operatorname{Ins}(1,3,4,5) \mathrm{P}_{4}$. We therefore required D-2-deoxy-myo-inositol 1,3,4,5-tetrakisphosphate $3 \dagger$ in which the hydroxy group at this position is deleted. Deletion of hydroxy groups adjacent to phosphomonoesters

[^0]can also engender inhibitory activity against phosphatases; for example D-2-deoxy-Ins(1)P and D-6-deoxy-Ins $(1,4,5) \mathrm{P}_{3}$ inhibit inositol monophosphatase ${ }^{12}$ and $\operatorname{Ins}(1,4,5) \mathrm{P}_{3}-5$-phosphatase ${ }^{13}$ respectively. The phosphorothioate analogue of D-6-deoxy$\operatorname{Ins}(1,4,5) \mathrm{P}_{3}$ is a partial agonist at the $\operatorname{Ins}(1,4,5) \mathrm{P}_{3}$ receptor. ${ }^{14}$ Tetrakisphosphate 3 is therefore also a potential inhibitor of the enzyme $\operatorname{Ins}(1,3,4,5) \mathrm{P}_{4}-3$-phosphatase. ${ }^{15}$ We report here the synthesis of compound 3 from methyl $\alpha$-D-glucopyranoside, involving a Ferrier rearrangement ${ }^{16}$ as the central reaction. This rearrangement has previously been used to provide Ins $(1,3,4,5) \mathrm{P}_{4}$ affinity labels ${ }^{17}$ and a chiral phosphorylation precursor of $\operatorname{Ins}(1,4,5) \mathrm{P}_{3} .{ }^{18}$ While the present work was in progress, preliminary accounts of its use in the preparation of several other deoxy ${ }^{19}$ and non-deoxy ${ }^{20}$ inositol phosphates, including D-6-deoxy-Ins $(1,3,4,5) \mathrm{P}_{4},{ }^{19 b}$ have been described.


## Results and discussion

Many methods have been described for the preparation of methyl 4,6-O-benzylidene- $\alpha$-D-glucopyranoside 4 (Scheme 1), including the reaction of methyl $\alpha$-D-glucopyranoside with zinc chloride-benzaldehyde ${ }^{21}$ (and note an important modification ${ }^{22}$ ); with benzaldehyde dimethyl acetal in dimethylformamide (DMF) in the presence of toluene- $p$-sulfonic acid (PTSA), ${ }^{23.24}$ pyridinium toluene- $p$-sulfonate (PPTS) ${ }^{24}$ or tetrafluoroboric acid; ${ }^{25}$ with benzaldehyde dimethyl acetal in $10 \%$ methanolic $\mathrm{H}_{2} \mathrm{SO}_{4} ;{ }^{; 26}$ and with benzaldehyde diethyl acetal in DMF in the presence of $\mathrm{HCl},{ }^{27}$ or in 1,4-dioxane in the presence of a strong cation-exchange resin, ${ }^{28}$ or in chloroform in the presence of camphor-10-sulfonic acid. ${ }^{29}$ Although excellent yields are reported for most of these techniques, suitability for large-scale preparation (i.e. 0.5 mol or more) is rarely discussed.


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Scheme 1 Reagents and conditions: i, $\mathrm{PhCH}(\mathrm{OMe})_{2}$, PTSA, DMF, $70^{\circ} \mathrm{C}, 4 \mathrm{~h},-\mathrm{MeOH}\left(90 \%\right.$ ); ii, (a) $\mathrm{Bu}_{2} \mathrm{SnO}$, toluene, reflux, $3 \mathrm{~h},-\mathrm{H}_{2} \mathrm{O}$; (b) $\mathrm{BnBr}, \mathrm{Bu}_{4} \mathrm{NBr}, \mathrm{MeCN}, 4 \AA$ sieves, reflux, 2 days; (c) $\mathrm{BzCl}, \mathrm{DMAP}$, pyridine, room temp., 2 h ; $(d)$ fractional crystallisation $(\mathrm{EtOH})(34 \%)$; iii, $80 \% \mathrm{AcOH}$ in water, reflux, $1.75 \mathrm{~h}\left(98 \%\right.$ ); iv, (a) $\mathrm{Ph}_{3} \mathrm{P}, \mathrm{CBr}_{4}$, THF, $\mathrm{N}_{2}$, room temp., 16 h ; (b) BzCl , DMAP, pyridine, room temp., 2 h , ( $63 \%$ ); v, (a) NaI, $\mathrm{Bu}_{4}$ NI, DMSO, $4 \AA$ sieves, $\mathrm{N}_{2}, 100^{\circ} \mathrm{C}, 2 \mathrm{~h} ;(b)$ DBU, $2 \mathrm{~h},(62 \%) ;$ vi, $\mathrm{Hg}\left(\mathrm{CF}_{3} \mathrm{CO}_{2}\right)_{2}, 1 \% \mathrm{AcOH}$ in acetone-water (5:2), 30 h ( $83 \%$ )

In our hands a modification of Evans' method, ${ }^{23}$ previously used to prepare methyl $2,3: 4,6-\mathrm{di}$ - $O$-benzylidene- $\alpha$-D-mannopyranoside, ${ }^{30}$ in which methyl $\alpha$-D-glucopyranoside, benzaldehyde dimethyl acetal and PTSA were stirred in DMF at $70^{\circ} \mathrm{C}$ with removal of liberated methanol via an air condenser gave an excellent yield of crystalline product on a 100 g (or larger) scale. This preparation did not require dried solvent, or purified reagents.

Benzylation of the 2,3- O -dibutylstannanediyl derivative of compound 4 with benzyl bromide in acetonitrile in the presence of quaternary ammonium salts gave a $\sim 4: 1$ mixture of the chromatographically separable 2-and 3-O-benzyl ethers 5 and 6 respectively. ${ }^{31}$ Attempts to isolate compound 5 by crystallisation met with little success, but after benzoylation of the mixture the corresponding 3-benzoate 7 was isolated by fractional crystallisation from ethanol.

Reaction of the benzyl ether 7 with N -bromosuccinimide (NBS) in carbon tetrachloride ${ }^{32}$ gave only $28 \%$ of the required bromide 8, together with significant quantities of debenzylated products 9 and 10 , a not entirely unexpected sidereaction. ${ }^{33}$ A more efficient route from compound 7 to bromide 8 required acidic hydrolysis to methyl 3-O-benzoyl-2-O-benzyl-$\alpha$-D-glucopyranoside 11 followed by bromination with triphenylphosphine-carbon tetrabromide and conventional benzoylation.

The highly crystalline olefin 12 was readily available by iodide exchange in dimethyl sulfoxide (DMSO) at $100^{\circ} \mathrm{C}$ followed by addition of 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU), ${ }^{34}$ a superior method in this case to silver(I) fluoridepyridine, ${ }^{35}$ which gave only a $31 \%$ yield of compound 12 after crystallisation.

Treatment of olefin 12 with 0.1 mol equiv. of mercury(iI) trifluoroacetate gave a mixture of cyclohexanones 13 and 14 , respectively, in the ratio $\sim 1: 10$. The structures of products 13 , and 14 were assigned mainly on the basis of their ${ }^{1} \mathrm{H}$ and ${ }^{13} \mathrm{C}$ NMR spectra. The isomers were easily distinguishable by comparing the coupling constants for the newly generated axial methylene proton at position 6 . In compound 13 this proton experiences a geminal (AB) coupling of 14.5 Hz , as well as a vicinal axial-axial coupling of 11.2 Hz with the position 5 methine; in epimer 14 the geminal coupling ( 12 Hz ) is accompanied by the much smaller (vicinal) axial-equatorial coupling of 3.7 Hz . The proportion of minor product 13 in this case was considerably lower than in examples where the hydroxy groups at positions 3 and 4 of $\mathrm{D}-x y$ lo-olefin precursors have been protected with ethers, ${ }^{19.36}$ e.g. methyl 2,3,4-tri- $O$ -benzyl- $\alpha$-D-xylo-hex-5-enopyranoside gave $5 \alpha$ - and $5 \beta$-hydroxy epimers in the ratio $3: 1$. It is noteworthy that lower proportions of minor product (if any) have been isolated in all previous examples in which esters, rather than ethers, have been employed at both positions 3 and $4 .{ }^{37}$ This may indicate a subtle influence of protecting groups on the stereochemical outcome of the mercury(iI)-catalysed rearrangement. In the present case, the proportion of 13 could not be increased by using different mercury salts ${ }^{16 b}$ or palladium(II) chloride, ${ }^{38}$ which had increased the amount of minor product in a previous example. ${ }^{38 b}$

Attention now turned to inversion of stereochemistry at position 5 of compound 14 ; esterification of the inverted product would provide a versatile intermediate 15 with potentially the required regiochemical protection for preparation of other chiral $\operatorname{Ins}(1,4,5) \mathrm{P}_{3}$ derivatives in addition to compound 3. In an attempt to avoid competing $\beta$-elimination, ${ }^{16.39}$ compound 14 was protected as the ethylene ketal 16. The optimum method of Ferrier and Haines ${ }^{40}$ provided the best yield of ketal 16, albeit with a significant quantity of the eliminated product 17 , clearly identifiable by its olefinic protons. Mitsunobu conditions ${ }^{41}$ failed, in keeping with previous inositol examples. ${ }^{42,43}$ Attempted $S_{\mathrm{N}} 2$ inversions of the $5-O$-triflate with caesium acetate in DMF, ${ }^{44}$ or the $5-O$ mesyl derivative with caesium acetate in refluxing toluene in the presence of crown ethers ${ }^{45}$ provided only a $12-18 \%$ yield of the required acetate 18 , together with a $50-55 \%$ yield of olefin 17. An oxidation-reduction approach was attempted next. Oxidation of compound 16 with oxalyl chloride and DMSO ${ }^{46}$ provided a highly crystalline, strongly dextrorotatory product which was not, however, the required compound 19 but rather enone 20 . The ${ }^{13} \mathrm{C}$ NMR spectrum of compound 20 was particularly useful in assigning its structure: signals corresponding to only one benzoyl group were present together with signals characteristic of a ketone ( $\delta_{\mathrm{c}} 189$ ), an ethylene ketal (methylenes at $\delta_{\mathrm{C}} 65$ and quaternary carbon at $\delta_{\mathrm{C}} 107$, an enol ether (methine at $\delta_{\mathrm{C}} 111$ and quaternary carbon at $\delta_{\mathrm{C}} 152$ ), a saturated methylene ( $\delta_{\mathrm{C}} 46$ ) and a methine geminal to a benzoate ( $\delta_{\mathrm{C}} 70$ ). Ketone 19 was eventually obtained by oxidation with acidic pyridinium chlorochromate (PCC), ${ }^{47}$ but sodium borohydride, sodium borohydride-cerium trichloride and even the Alpine-Hydrides which furnished equatorial products in an inosose derived from D-chiro-inositol, ${ }^{43}$ all gave exclusively the axial alcohol 16. At this stage inversion attempts were not pursued further and the route was continued with the other product from the Ferrier rearrangement compound 13.

Reduction of compound 13 with sodium borohydride in 1,4dioxane furnished deoxyinositols 21 and 22 in a $\sim 3: 1$ ratio (Scheme 2). The structures of products 21 and 22 were


Scheme 2 Reagents and conditions: i, $\mathrm{NaBH}_{4}$, 1,4-dioxane (92\%); ii, $\mathrm{NaOH}, \mathrm{MeOH}$, reflux, $90 \mathrm{~min},(86 \%)$; iii, (a) $(\mathrm{PCBO})_{2} \mathrm{PNPr}^{\mathrm{i}}{ }_{2}, 1 \mathrm{H}-$ tetrazole, room temp., 30 min ; (b) MCPBA, $-78^{\circ} \mathrm{C}$ to room temp., $10 \mathrm{~min},\left(54 \%\right.$ ); iv, $\mathrm{Na} /$ liquid $\mathrm{NH}_{3}$

established by considering the coupling constants of the deshielded methine proton vicinal to the newly created hydroxy group. In compound 22 this signal presented as a doublet of doublets having an axial-axial coupling ( 10 Hz ) and an axialequatorial coupling ( 2.8 Hz ); in complex 21 this proton experiences two axial-axial couplings (each 9.8 Hz ) and presented as a pseudo-triplet. The observation that, contrary to the case in compound 19 , the equatorial alcohol was the major product in this case was interesting, but not unprecedented. ${ }^{36}$ The benzoate esters of diol 21 were cleaved using methanolic sodium hydroxide to provide L-1-O-benzyl-3-deoxy-scylloinositol 23. Phosphitylation of tetraol 23 with tetrazoleactivated bis( $p$-chlorobenzyl)(diisopropylamino)phosphine ${ }^{48}$ followed by oxidation of the intermediate tetrakisphosphite with $m$-chloroperbenzoic acid (MCPBA), provided fully protected compound 24. Deprotection using sodium in liquid ammonia ${ }^{49}$ afforded, after purification by ion-exchange chromatography, the target tetrakisphosphate 3 , which was isolated as its triethylammonium salt. The biological characterisation of compound 3 is in progress and will be reported elsewhere.

## Experimental

## Materials and methods

TLC was performed on precoated plates (Merck aluminium sheets silica $60 \mathrm{~F}_{254}$, Art. no. 5554). Products were visualised by being sprayed with phosphomolybdic acid in methanol followed by heating. Flash chromatography refers to the
method of Still et al. ${ }^{50}$ and was carried out using Sorbsil C60 silica gel.

IR spectra were recorded on a Perkin-Elmer 782 spectrophotometer as KBr discs. ${ }^{1} \mathrm{H}$ and ${ }^{13} \mathrm{C}$ NMR spectra were recorded on JEOL JNM GX-270 or GX-400 NMR spectrometers. Unless otherwise stated, chemical shifts were measured in ppm relative to internal tetramethylsilane. ${ }^{31} \mathrm{P}$ NMR spectra were recorded on JEOL FX-90Q or GX-400 NMR spectrometers, and ${ }^{31} \mathrm{P}$ NMR chemical shifts were measured in ppm relative to external $85 \% \mathrm{H}_{3} \mathrm{PO}_{4} . J$ Values are given in Hz . Mps (uncorrected) were determined using a Reichert-Jung Thermo Galen Kofler block. Microanalysis was carried out at the University of Bath Microanalysis Service. Mass spectra were recorded at the University of Bath Mass Spectrometry service. Optical rotations were measured at ambient temperature using an Optical Activity Ltd. AA-10 polarimeter, and $[\alpha]_{\mathrm{D}}$ values are given in $10^{-1} \mathrm{deg} \mathrm{cm}^{2} \mathrm{~g}^{-1}$. Ion-exchange chromatography was performed on an LKB-Pharmacia Medium-Pressure IonExchange Chromatograph using Sepharose Q Fast Flow resin and gradients of triethylammonium hydrogen carbonate (TEAB) as eluent. Compounds containing phosphates were assayed quantitatively by the Briggs phosphate test. ${ }^{51}$

## Methyl 4,6- $O$-benzylidene- $\alpha$-D-glucopyranoside 4

A 1 litre flask containing methyl $\alpha$-D-glucopyranoside ( 112 g , 0.58 mmol ), PTSA ( 2 g ), benzaldehyde dimethyl acetal ( $91 \mathrm{~cm}^{3}$, 0.61 mol ) and DMF ( $500 \mathrm{~cm}^{3}$ ) was fitted with an air condenser, attached to a water-pump via a 3-way tap and evacuated. The system was stirred at $70^{\circ} \mathrm{C}$ until methanol ceased to condense ( 4 h ). The solution was cooled and concentrated to give a waxy residue. Crystallisation from $2 \%(w / v)$ aq. $\mathrm{NaHCO}_{3}$ solution ( $1200 \mathrm{~cm}^{3}$ ) gave the title compound as fine needles ( $147 \mathrm{~g}, 90 \%$ ), $\operatorname{mp} 167-168^{\circ} \mathrm{C}\left[\right.$ lit., $\left.{ }^{23 a} 167.5-168.5^{\circ} \mathrm{C}\right] ;[\alpha]_{\mathrm{D}}+92.0$ (c 5.0 , $\mathrm{CHCl}_{3}$ ) [lit., $\left.{ }^{23 a}+105\right]$.

## Methyl 3- $O$-benzoyl-2- $O$-benzyl-4,6- $O$-benzylidene- $\alpha$-D-glucopyranoside 7

A mixture of diol $4(129 \mathrm{~g}, 0.46 \mathrm{~mol})$ and dibutyltin oxide $(125 \mathrm{~g}$, 0.50 mol ) was heated under reflux in toluene $\left(1500 \mathrm{~cm}^{3}\right)$ for 3 h with continuous azeotropic removal of water (Dean-Stark trap). The solution was cooled and the solvents were evaporated off to give a solid, to which were added acetonitrile ( $1200 \mathrm{~cm}^{3}$ ), tetrabutylammonium bromide ( $100 \mathrm{~g}, 0.31 \mathrm{~mol}$ ) and benzyl bromide ( $60 \mathrm{~cm}^{3}, 0.50 \mathrm{~mol}$ ). This mixture was heated under reflux for 2 days via a Soxhlet thimble containing $4 \AA$ molecular sieves. The solution was cooled, triethylamine $\left(100 \mathrm{~cm}^{3}\right)$ was added, and the mixture was stirred for 3 h . The solvents were evaporated off and to the residue were added diethyl ether (2000 $\mathrm{cm}^{3}$ ) and saturated aq. $\mathrm{NaHCO}_{3}\left(700 \mathrm{~cm}^{3}\right)$. The mixture was vigorously stirred for 1 h and the resultant suspension was filtered through Celite. The residue was well washed with diethyl ether $\left(250 \mathrm{~cm}^{3}\right)$ and the combined organic fraction was dried $\left(\mathrm{MgSO}_{4}\right)$, filtered, and concentrated. This crude mixture of monobenzyl ethers was dissolved in pyridine $\left(500 \mathrm{~cm}^{3}\right)$ containing 4-(dimethylamino)pyridine (DMAP) ( 1 g ). Benzoyl chloride ( $100 \mathrm{~cm}^{3}, 0.86 \mathrm{~mol}$ ) was added dropwise at $0^{\circ} \mathrm{C}$ and the system was stirred at room temperature for 3 h . Methanol ( $200 \mathrm{~cm}^{3}$ ) was added and the mixture was stirred for a further 30 min . The solvents were evaporated off and the residue was co-evaporated with toluene ( $3 \times 500 \mathrm{~cm}^{3}$ ). The orange residue thus obtained was triturated with diethyl ether ( $3 \times 500 \mathrm{~cm}^{3}$ ) and the combined organic extracts were washed successively with $5 \mathrm{~mol} \mathrm{dm}^{-3} \mathrm{HCl}\left(2 \times 250 \mathrm{~cm}^{3}\right)$ and water $\left(4 \times 250 \mathrm{~cm}^{3}\right)$, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered and concentrated to give a pale yellow syrup. The title compound was obtained by fractional crystallisation from ethanol ( $74 \mathrm{~g}, 34 \%$ ); $R_{\mathrm{f}} 0.57$ (hexane-ethyl acetate $3: 2$ ) $\mathrm{mp} 136-137^{\circ} \mathrm{C}$ (from EtOH ); $[\alpha]_{\mathrm{D}}-6.3$ (c 4.4, $\mathrm{CHCl}_{3}$ ) (Found: C, $70.3 ; \mathrm{H}, 5.82 . \mathrm{C}_{28} \mathrm{H}_{28} \mathrm{O}_{7}$ requires $\mathrm{C}, 70.56$; $\mathrm{H}, 5.93 \%) ; \delta_{\mathrm{H}}\left(\mathrm{CDCl}_{3} ; 270 \mathrm{MHz}\right) 3.43\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.66-3.79$ (3 H, m, 2- and $\left.4-\mathrm{H}, 6-\mathrm{H}^{\mathrm{ax}}\right), 3.97\left(1 \mathrm{H}, \mathrm{td}, J_{5-\mathrm{H} .6-\mathrm{H}^{\mathrm{ax}}}=\right.$
$\left.J_{5-\mathrm{H} .4-\mathrm{H}} 9, J_{5-\mathrm{H} .6-\mathrm{H}^{\mathrm{c}}} 4.5,5-\mathrm{H}\right), 4.30(1 \mathrm{H}, \mathrm{dd}, J 4.5$ and 10.5 , $\left.6-\mathrm{H}^{\text {eq }}\right), 4.61$ and $4.61\left(2 \mathrm{H}, \mathrm{AB}, J_{\mathrm{AB}} 12.7, \mathrm{PhCH}_{2}\right), 4.75(1 \mathrm{H}, \mathrm{d}$, $J 3.8,1-\mathrm{H}), 5.46(1 \mathrm{H}, \mathrm{s}, 7-\mathrm{H}), 5.85(1 \mathrm{H}, \mathrm{t}, J 9,3-\mathrm{H}), 7.16-7.61$ ( $13 \mathrm{H}, \mathrm{m}, \mathrm{ArH}$ ) and 8.02-8.07 $(2 \mathrm{H}, \mathrm{m}, o-\mathrm{H}$ of benzoyl ring); $\delta_{\mathrm{C}}\left(\mathrm{CDCl}_{3} ; 67.8 \mathrm{MHz}\right) 55.45\left(\mathrm{OCH}_{3}\right), 62.44(\mathrm{CH}), 69.01(\mathrm{C}-6)$, $71.23(\mathrm{CH}), 72.90\left(\mathrm{PhCH}_{2}\right), 79.69(\mathrm{C}-2), 98.81(\mathrm{C}-1), 101.44(\mathrm{C}-$ 7), 126.14, 127.91, 127.96, 128.10, 128.28, 128.40, 128.88 and $129.81(\operatorname{arom~CH}), 130.26(\mathrm{C}-1$ of benzoyl ring), $132.87(\mathrm{C}-4$ of benzoyl ring), 137.04 and 137.64 ( $2 \times \mathrm{C}-1$ of phenyl rings) and $165.37\left(\mathrm{PhCO}_{2}\right) ; m / z(\mathrm{CI}) 477\left[(\mathrm{M}+1)^{+}, 10 \%\right], 89(100) ; v_{\max }$ $1730 \mathrm{~cm}^{-1}$.

## Methyl 3- $O$-benzoyl-2- $O$-benzyl- $\alpha$-D-glucopyranoside 11

A solution of compound $7(12.9 \mathrm{~g}, 27.2 \mathrm{mmol})$ in $80 \%(\mathrm{v} / \mathrm{v})$ aq. acetic acid $\left(100 \mathrm{~cm}^{3}\right)$ was heated under reflux for 1.75 h . The solution was cooled, the solvents evaporated off, and the residue was co-evaporated with toluene ( $3 \times 60 \mathrm{~cm}^{3}$ ). The residue thus obtained was extracted with ethyl acetate ( $3 \times 100$ $\mathrm{cm}^{3}$ ). The combined extracts were washed with water $\left(50 \mathrm{~cm}^{3}\right)$, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered and concentrated to give the title compound as a solid of sufficient purity to be used for the next step ( $10.4 \mathrm{~g}, 98 \%$ ). A sample was crystallised twice from propan-2-ol to provide an analytically pure sample; $R_{\mathrm{f}} 0.17$ (hexane-ethyl acetate 2:3); mp $114-115^{\circ} \mathrm{C} ;[\alpha]_{\mathrm{D}}+97.7$ (c 1.1, $\mathrm{CHCl}_{3}$ ) (Found: C, 64.6; H, 6.2. $\mathrm{C}_{21} \mathrm{H}_{24} \mathrm{O}_{7}$ requires C, $64.92 ; \mathrm{H}$, $6.23 \%) ; \delta_{\mathrm{H}}\left(\mathrm{CDCl}_{3} ; 270 \mathrm{MHz}\right) 2.60\left(1 \mathrm{H}, \mathrm{t}, J 5.6\right.$, exch. $\mathrm{D}_{2} \mathrm{O}, 6-$ $\mathrm{OH}), 3.39\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.54\left(1 \mathrm{H}, \mathrm{d}, J 4.6\right.$, exch. $\left.\mathrm{D}_{2} \mathrm{O}, 4-\mathrm{OH}\right)$, $3.61(1 \mathrm{H}, \mathrm{dd}, J 3.7$ and $9.6,2-\mathrm{H}), 3.69-3.75(2 \mathrm{H}, \mathrm{m}, 4$ - and $5-$ $\mathrm{H}), 3.83\left(2 \mathrm{H}\right.$, br s, $\left.6-\mathrm{H}_{2}\right), 4.60$ and $4.60\left(2 \mathrm{H}, \mathrm{AB}, J_{\mathrm{AB}} 12.2\right.$, $\left.\mathrm{PhCH}_{2}\right), 4.72(1 \mathrm{H}, \mathrm{d}, J 3.7,1-\mathrm{H}), 5.50(1 \mathrm{H}, \mathrm{br} \mathrm{t}, J 9.3,3-\mathrm{H})$, 7.23-7.62 ( $8 \mathrm{H}, \mathrm{m}, \mathrm{ArH}$ ) and 7.98-8.01 $(2 \mathrm{H}, \mathrm{m}, 2 \times o-\mathrm{H}$ of benzoyl ring); $\delta_{\mathrm{c}}\left(\mathrm{CDCl}_{3} ; 67.8 \mathrm{MHz}\right) 55.25\left(\mathrm{OCH}_{3}\right), 61.71(\mathrm{C}-6)$, 69.67 and $71.22(\mathrm{CH}), 72.77\left(\mathrm{PhCH}_{2}\right), 75.75$ and $76.66(\mathrm{CH})$, 97.73 (C-1), 127.86 and 128.33 (aromatic CH ), 129.69 (C-1 of benzoyl ring), 129.82 (arom CH ), 133.21 ( $\mathrm{C}-4$ of benzoyl ring), 137.57 ( $\mathrm{C}-1$ of benzyl ring) and $167.35\left(\mathrm{PhCO}_{2}\right) ; m / z\left(\mathrm{FAB}^{-}\right)$ $387\left[(\mathrm{M}-1)^{-}, 30 \%\right]$, 91 (100).

## Methyl 3,4-di- $O$-benzoyl-2-O-benzyl-6-bromo-6-deoxy- $\alpha$-dglucopyranoside 8, methyl 3,4-di-O-benzoyl-6-bromo-6-deoxy-$\alpha$-D-glucopyranoside 9 and methyl 3-O-benzoyl-4,6-O-benzyl-idene- $\alpha$-D-glucopyranoside 10

(a). A mixture of compound $7(2.00 \mathrm{~g}, 4.2 \mathrm{mmol})$, barium carbonate ( $1.2 \mathrm{~g}, 6.3 \mathrm{mmol}$; dried in vacuo over $\mathrm{P}_{2} \mathrm{O}_{5}$ at $75^{\circ} \mathrm{C}$ for 16 h ), $N$-bromosuccinimide ( $897 \mathrm{mg}, 5.0 \mathrm{mmol}$; dried as for barium carbonate) and dry carbon tetrachloride ( $50 \mathrm{~cm}^{3}$ ) was heated under reflux under nitrogen for 1 h , when TLC indicated three major products and unchanged starting material. The suspension was cooled, then filtered and the residue was well washed with methylene dichloride ( $100 \mathrm{~cm}^{3}$ ). The combined filtrates were washed successively with $5 \%$ (w/v) aq. $\mathrm{Na}_{2} \mathrm{~S}_{2} \mathrm{O}_{3}$ ( $100 \mathrm{~cm}^{3}$ ) and water ( $100 \mathrm{~cm}^{3}$ ), dried $\left(\mathrm{MgSO}_{4}\right)$, filtered, and concentrated to give an oil, which was subjected to flash chromatography (eluent hexane-ethyl acetate $7: 3$ ) to give compound $\mathbf{8}$ ( $653 \mathrm{mg}, 28 \%$ ); $R_{\mathrm{f}} 0.69$ (hexane-ethyl acetate $2: 3$ ); $\mathrm{mp} 111^{\circ} \mathrm{C}$ (from EtOH ); $[\alpha]_{\mathrm{D}}-26.0$ (c 2.5, $\mathrm{CHCl}_{3}$ ) (Found: C, 60.7; $\mathrm{H}, 4.8 . \mathrm{C}_{28} \mathrm{H}_{27} \mathrm{BrO}_{7}$ requires C, $\left.60.64 ; \mathrm{H}, 4.91 \%\right) ; \delta_{\mathrm{H}}\left(\mathrm{CDCl}_{3}\right.$; $400 \mathrm{MHz}) 3.43\left(1 \mathrm{H}, \mathrm{ABX},{ }^{2} J_{\mathrm{AB}} 11.3,{ }^{3} J 7.6,6-\mathrm{H}\right), 3.51(3 \mathrm{H}$, $\left.\mathrm{s}, \mathrm{OCH}_{3}\right), 3.51\left(1 \mathrm{H}, \mathrm{ABX},{ }^{2} J_{\mathrm{AB}} 11.3,{ }^{3} \mathrm{~J}^{2.7}, 6-\mathrm{H}^{\prime}\right), 3.76(1 \mathrm{H}$, dd, $J 3.7$ and $10.0,2-\mathrm{H}), 4.18(1 \mathrm{H}$, ddd, $J 2.4,7.3$ and 9.8 , $5-\mathrm{H}), 4.59$ and $4.63\left(2 \mathrm{H}, \mathrm{AB}, J_{\mathrm{AB}} 12.5, \mathrm{PhCH}_{2}\right), 4.81(1 \mathrm{H}$, $\mathrm{d}, J 3.7,1-\mathrm{H}), 5.28(1 \mathrm{H}, \mathrm{t}, J 9.8,4-\mathrm{H}), 5.94(1 \mathrm{H}, \mathrm{t}, J 9.8,3-\mathrm{H})$, 7.20-7.61 ( $11 \mathrm{H}, \mathrm{m}, \mathrm{ArH}$ ) and 7.89-7.93 ( $4 \mathrm{H}, \mathrm{m}, 2 \times o-\mathrm{H}$ of benzoyl rings); $\delta_{\mathrm{C}}\left(\mathrm{CDCl}_{3} ; 100.4 \mathrm{MHz}\right) 31.71$ (C-6), 55.74 $\left(\mathrm{OCH}_{3}\right), 69.04,71.73$ and $71.76(\mathrm{CH}), 73.10\left(\mathrm{PhCH}_{2}\right), 76.90$ (CH), 97.91 (C-1), 128.00, 128.29 and 128.46 (arom CH), 128.77 (C-1 of benzoyl ring), 129.63 and 129.74 (aromatic CH ), 129.90 ( $\mathrm{C}-1$ of benzoyl ring), 133.03 and 133.52 ( $2 \times \mathrm{C}-4$ of benzoyl rings), $137.42\left(\mathrm{C}-1\right.$ of benzyl ring) and $165.53\left(\mathrm{PhCO}_{2}\right) ; m / z$ $\left(\mathrm{FAB}^{+}\right) 555$ and $557\left[(\mathrm{M}+1)^{+}, 35 \%\right], 121$ (100).

Further elution gave starting material ( $326 \mathrm{mg}, 16 \%$ recovery). Further elution gave compound 9 as a pale yellow oil ( 310 $\mathrm{mg}, 16 \%$ ) ; $R_{\mathrm{f}} 0.48$ (hexane-ethyl acetate $2: 3$ ); $[\alpha]_{\mathrm{D}}+30.9$ (c 1.4, $\left.\mathrm{CHCl}_{3}\right)\left[\right.$ lit., ${ }^{52}+32.8$ and +34.4$] ; \delta_{\mathrm{H}}\left(\mathrm{CDCl}_{3} ; 270 \mathrm{MHz}\right) 2.48$ $\left(1 \mathrm{H}, \mathrm{br}\right.$ s, exch. $\left.\mathrm{D}_{2} \mathrm{O}, 2-\mathrm{OH}\right), 3.43-3.54\left(2 \mathrm{H}, \mathrm{m}, 6-\mathrm{H}_{2}\right), 3.57$ ( 3 $\left.\mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.91\left(1 \mathrm{H}, \mathrm{br}\right.$ dd, sharpens $\mathrm{D}_{2} \mathrm{O}$ exch., $J 3.7$ and 9.7, 2-H), 4.19 ( 1 H , ddd, J3.7, 9.7 and $10.6,5-\mathrm{H}$ ), 4.95 ( $1 \mathrm{H}, \mathrm{d}, J$ $3.7,1-\mathrm{H}), 4.96(1 \mathrm{H}, \mathrm{t}, J 9.7,4-\mathrm{H}), 5.36(1 \mathrm{H}, \mathrm{t}, J 9.7,3-\mathrm{H})$ and 7.26-7.95 ( $10 \mathrm{H}, \mathrm{m}, \mathrm{ArH}$ ); $m / z \mathrm{FAB}^{+} 465$ and $467\left[(\mathrm{M}+1)^{+}\right.$, $5 \%$ ], 105 (100).
Further elution gave compound $10(158 \mathrm{mg}, 10 \%) ; R_{\mathrm{f}} 0.40$ (hexane-ethyl acetate 2:3); $\mathrm{mp} 215-220^{\circ} \mathrm{C}$ (from EtOH) $\left[\right.$ lit.,$\left.^{53} 217-218^{\circ} \mathrm{C}\right] ;[\alpha]_{\mathrm{D}}+19.5$ (c 1.3, $\mathrm{CHCl}_{3}$ ) [lit., ${ }^{53}$ $+33.5]$.
(b). A solution of compound $11(15.4 \mathrm{~g}, 39.7 \mathrm{mmol})$ in freshly distilled, dry tetrahydrofuran (THF) $\left(250 \mathrm{~cm}^{3}\right)$ at $0^{\circ} \mathrm{C}$ under nitrogen was sequentially treated with triphenylphosphine $(10.9 \mathrm{~g}, 41.7 \mathrm{mmol})$ and freshly sublimed carbon tetrabromide $(15.8 \mathrm{~g}, 47.6 \mathrm{mmol})$. The mixture was stirred for 1 h at $0^{\circ} \mathrm{C}$ and for 16 h at room temperature, when TLC (ethyl acetate) indicated consumption of starting material ( $R_{\mathrm{f}} 0.38$ ) to give a product ( $R_{\mathrm{f}} 0.73$ ). The solvent was evaporated off and the residue was subjected to flash chromatography (eluent hexaneethyl acetate 1:1) to remove triphenylphosphine oxide ( $R_{\mathrm{f}} 0.30$ in ethyl acetate). The crude product was dissolved in dry pyridine ( $150 \mathrm{~cm}^{3}$ ) and stirred with DMAP ( 250 mg ) and benzoyl chloride ( $5.0 \mathrm{~cm}^{3}, 43.1 \mathrm{mmol}$ ) for 2 h . Methanol ( $5 \mathrm{~cm}^{3}$ ) was added and the mixture was stirred for 5 min . The solvents were evaporated off and the residue was co-evaporated with toluene ( $3 \times 200 \mathrm{~cm}^{3}$ ). The residue thus obtained was vigorously shaken with diethyl ether ( $500 \mathrm{~cm}^{3}$ ) and the resulting suspension was filtered. The filtrate was washed with water ( $200 \mathrm{~cm}^{3}$ ), dried ( $\mathrm{MgSO}_{4}$ ), filtered, and concentrated to give a pale yellow oil. Crystallisation from ethanol gave compound 8 ( $13.9 \mathrm{~g}, 63 \%$ ).

## Methyl 3,4-di-O-benzoyl-2-O-benzyl-6-deoxy- $\alpha$-D-xylo-hex-5enopyranoside 12

A mixture of compound $8(20.9 \mathrm{~g}, 37.7 \mathrm{mmol})$, sodium iodide ( $23.2 \mathrm{~g}, 154.8 \mathrm{mmol}$; dried in vacuo over $\mathrm{P}_{2} \mathrm{O}_{5}$ at $75^{\circ} \mathrm{C}$ for 2 h ), tetrabutylammonium iodide ( $5.8 \mathrm{~g}, 15.7 \mathrm{mmol}$; dried as for sodium iodide) and dry DMSO ( $90 \mathrm{~cm}^{3}$ ) was stirred at $100^{\circ} \mathrm{C}$ under a stream of nitrogen for 2 h in the presence of $4 \AA$ sieves (about 50 pieces). $\operatorname{DBU}\left(11.2 \mathrm{~cm}^{3}, 75.3 \mathrm{mmol}\right)$ was added to the orange solution, which rapidly turned dark brown. The mixture was vigorously stirred for 2 h , then was cooled. The resultant dark brown semi-solid mass was extracted with diethyl ether ( $3 \times 500 \mathrm{~cm}^{3}$ ) and the combined extracts were washed successively with $5 \%(\mathrm{w} / \mathrm{v})$ aq. $\mathrm{Na}_{2} \mathrm{~S}_{2} \mathrm{O}_{3}\left(300 \mathrm{~cm}^{3}\right)$ and saturated aq. $\mathrm{KCl}\left(500 \mathrm{~cm}^{3}\right)$, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered and concentrated. The concentrate was purified by flash chromatography (hexane-ethyl acetate $4: 1$ ) to give crude hexenopyranoside 12 as a pale yellow oil; crystallisation from ethanol gave pure compound $12(11.0 \mathrm{~g}, 62 \%), R_{\mathrm{f}} 0.69$ (hexane-ethyl acetate 2:3); mp $102-104{ }^{\circ} \mathrm{C} ;[\alpha]_{\mathrm{D}}-32\left(c 1.0, \mathrm{CHCl}_{3}\right)$ (Found: C, $70.8 ; \mathrm{H}, 5.45 . \mathrm{C}_{28} \mathrm{H}_{26} \mathrm{O}_{7}$ requires $\mathrm{C}, 70.86 ; \mathrm{H}, 5.53 \%$ ); $\delta_{\mathrm{H}}\left(\mathrm{CDCl}_{3} ; 270 \mathrm{MHz}\right) 3.51\left(3 \mathrm{H}, \mathrm{s}, \mathrm{OCH}_{3}\right), 3.88(1 \mathrm{H}, \mathrm{dd}, J 3.3$ and $9.9,2-\mathrm{H}), 4.62\left(1 \mathrm{H}, \mathrm{t},{ }^{4} J_{4-\mathrm{H} .6-\mathrm{H}}={ }^{2} J_{6-\mathrm{H} .6-\mathrm{H}^{\prime}}=2.0,6-\mathrm{H}\right)$, 4.64 and $4.66\left(2 \mathrm{H}, \mathrm{AB}, J_{\mathrm{AB}} 12.6, \mathrm{PhCH}_{2}\right), 4.79(1 \mathrm{H}, \mathrm{t}$, $\left.{ }^{4} J_{4-\mathrm{H} .6-\mathrm{H}^{+}}={ }^{2} J_{6-\mathrm{H} .6-\mathrm{H}^{+}}=2.0,6-\mathrm{H}^{\prime}\right), 4.85(1 \mathrm{H}, \mathrm{d}, J 3.3,1-\mathrm{H})$, $5.77\left(1 \mathrm{H}, \mathrm{dt},{ }^{3} J 9.7,{ }^{4} J 2.0,4-\mathrm{H}\right), 5.96(1 \mathrm{H}, \mathrm{t}, J 9.7,3-\mathrm{H}), 7.20-$ $7.54(11 \mathrm{H}, \mathrm{m}, \mathrm{ArH})$ and $7.93-8.03(4 \mathrm{H}, \mathrm{m}, o-\mathrm{H}$ of benzoyl rings); $\delta_{\mathrm{C}}\left(\mathrm{CDCl}_{3} ; 67.8 \mathrm{MHz}\right) 55.71\left(\mathrm{OCH}_{3}\right), 70.21$ and 71.47 $(\mathrm{CH}), 73.08\left(\mathrm{PhCH}_{2}\right), 76.53(\mathrm{CH}), 97.34(\mathrm{C}-6), 98.86(\mathrm{C}-1)$, 127.94, 127.99, 128.26 and 128.41 (arom CH), 128.96 and 129.66 ( $2 \times$ C-1 of benzoyl rings), 129.71 and 129.90 (arom CH ), 132.96 and 133.37 ( $2 \times \mathrm{C}-4$ of benzoyl rings), 137.46 (C-1 of benzyl ring), $150.30(\mathrm{C}-5)$ and 165.32 and 165.35 $\left(2 \times \mathrm{PhCO}_{2}\right) ; m / z\left(\mathrm{FAB}^{+}\right) 475\left[(\mathrm{M}+1)^{+}, 5 \%\right], 105(100)$; $v_{\text {max }} / \mathrm{cm}^{-1} 1730$ and 1670 .
(2S,3R,4S,5R)-2,3-Dibenzoyloxy-4-benzyloxy-5-hydroxycyclohexanone 13 and ( $2 S, 3 R, 4 S, 5 S$ )-2,3-dibenzoyloxy-4-benzyloxy-5-hydroxycyclohexanone 14
A solution of compound $12(14.5 \mathrm{~g}, 30.6 \mathrm{mmol})$ in acetonewater ( $5: 2$ ) containing $1 \%$ acetic acid ( $300 \mathrm{~cm}^{3}$ ) was stirred with mercury(II) trifluoroacetate ( $1.3 \mathrm{~g}, 3.1 \mathrm{mmol}$ ) for 30 h . The acetone was evaporated off and the residual gum was extracted with chloroform $\left(3 \times 200 \mathrm{~cm}^{3}\right)$. The combined organic extracts were washed successively with water ( $200 \mathrm{~cm}^{3}$ ) and saturated aq. $\mathrm{NaCl}\left(200 \mathrm{~cm}^{3}\right)$, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered and concentrated. The pale yellow oil thus obtained was subjected to flash chromatography (eluent hexane-ethyl acetate 7:3) to give compound 13 as a pale yellow oil ( $1.1 \mathrm{~g}, 8 \%$ ); $R_{\mathrm{f}} 0.47$ (ethyl acetate-hexane 3:2); $[\alpha]_{\mathrm{D}}-33\left(c 1.4, \mathrm{CHCl}_{3}\right) ; \delta_{\mathrm{H}}\left(\mathrm{CDCl}_{3} ; 270\right.$ $\mathrm{MHz}) 2.50-3.50\left(1 \mathrm{H}\right.$, br s, exch. $\left.\mathrm{D}_{2} \mathrm{O}, \mathrm{OH}\right), 2.76(1 \mathrm{H}$, ABX, $\left.{ }^{2} J_{\mathrm{AB}} 14.5,{ }^{3} J_{5-\mathrm{H} .6-\mathrm{H}^{\mathrm{ax}}} 11.2,6-\mathrm{H}^{\mathrm{ax}}\right), 2.96\left(1 \mathrm{H}, \mathrm{ABX},{ }^{2} J_{\mathrm{AB}} 14.5\right.$, $\left.{ }^{3} J_{5-\mathrm{H}, 6-\mathrm{H}^{\mathrm{eq}}} 5.2,6-\mathrm{H}^{\mathrm{eq}}\right), 3.92-4.10(2 \mathrm{H}, \mathrm{m}, 4-\mathrm{and} 5-\mathrm{H}), 4.74$ and $4.85\left(2 \mathrm{H}, \mathrm{AB}, J_{\mathrm{AB}} 11.2, \mathrm{PhCH}_{2} \mathrm{O}\right), 5.71-5.80(2 \mathrm{H}, \mathrm{m}, 2$ - and 3H), 7.21-7.54 ( $11 \mathrm{H}, \mathrm{m}, \mathrm{ArH}$ ) and 7.97-8.03 ( $4 \mathrm{H}, \mathrm{m}, o-\mathrm{H}$ of benzoyl rings); $\delta_{\mathrm{c}}\left(\mathrm{CDCl}_{3} ; 67.8 \mathrm{MHz}\right) 43.96(\mathrm{C}-6), 68.16$ and $71.96(2 \times \mathrm{CH}), 75.33\left(\mathrm{PhCH}_{2}\right), 77.58$ and $83.05(2 \times \mathrm{CH})$, $128.11,128.38,128.44,128.57$ and 128.62 (arom CH), 129.10 (C-1 of benzoyl ring[s]), 129.75 and 130.00 (aromatic CH), 133.52 and $133.85(2 \times \mathrm{C}-4$ of benzoyl rings), $137.27(\mathrm{C}-1$ of benzyl ring), 165.31 and $165.49\left(2 \times \mathrm{PhCO}_{2}\right)$ and $196.67(\mathrm{C}-1)$; $m / z\left(\mathrm{FAB}^{+}\right) 461\left[(\mathrm{M}+1)^{+}, 5 \%\right], 105(100)$.
Further elution gave isomer $14(10.0 \mathrm{~g}, 71 \%) ; R_{\mathrm{f}} 0.42$ (ethyl acetate-hexane 3:2); $\mathrm{mp} 149-150{ }^{\circ} \mathrm{C}$ (from EtOH); $[\alpha]_{\mathrm{D}}-61.5$ (c 4.1, $\mathrm{CHCl}_{3}$ ) (Found: $\mathrm{C}, 70.2 ; \mathrm{H}, 5.2 . \mathrm{C}_{27} \mathrm{H}_{24} \mathrm{O}_{7}$ requires C , $70.41 ; \mathrm{H}, 5.26 \%) ; \delta_{\mathrm{H}}\left(\mathrm{CDCl}_{3} ; 270 \mathrm{MHz}\right) 2.68\left(1 \mathrm{H}, \mathrm{ABX},{ }^{2} J_{\mathrm{AB}}\right.$ $\left.12,{ }^{3} J_{5-\mathrm{H} .6-\mathrm{H}^{\mathrm{ax}}} 3.7,6-\mathrm{H}^{\mathrm{ax}}\right), 2.86\left(1 \mathrm{H}, \mathrm{ABX},{ }^{2} J_{\mathrm{AB}} 12,{ }^{3} J_{5-\mathrm{H} .6-\mathrm{H}^{\text {eq }}}\right.$ $\left.3.7,6-\mathrm{H}^{\text {eq }}\right)$, $3.17\left(1 \mathrm{H}\right.$, br s, exch. $\left.\mathrm{D}_{2} \mathrm{O}, \mathrm{OH}\right), 4.09(1 \mathrm{H}$, dd, $J 2.5$ and $10,4-\mathrm{H}), 4.45(1 \mathrm{H}$, br m, $5-\mathrm{H}), 4.60$ and $4.74\left(2 \mathrm{H}, \mathrm{AB}, J_{\mathrm{AB}}\right.$ $\left.12, \mathrm{PhCH}_{2} \mathrm{O}\right), 5.67(1 \mathrm{H}, \mathrm{d}, J 10,2-\mathrm{H}), 6.12(1 \mathrm{H}, \mathrm{t}, J 10,3-\mathrm{H})$, 7.15-7.58 ( $11 \mathrm{H}, \mathrm{m}, \mathrm{ArH}$ ) and $7.95-8.05(4 \mathrm{H}, \mathrm{m}, o-\mathrm{H}$ of benzoyl rings); $\delta_{\mathrm{C}}\left(\mathrm{CDCl}_{3} ; 67.8 \mathrm{MHz}\right) 42.38$ (C-6), 58.27, 65.81 and 71.75 $(3 \times \mathrm{CH}), 72.39\left(\mathrm{PhCH}_{2}\right), 79.06(\mathrm{C}-4), 127.94,128.10,128.30$, 128.35 and $128.46(\operatorname{arom~CH}), 128.75$ and $129.37(2 \times \mathrm{C}-1$ of benzoyl rings), 129.71 and 129.95 (arom CH), 133.21 and 133.31 ( $2 \times \mathrm{C}-4$ of benzoyl rings), 136.76 ( $\mathrm{C}-1$ of benzyl ring), 165.27 and $165.53\left(2 \times \mathrm{PhCO}_{2}\right)$ and $197.46(\mathrm{C}-1) ; m / z\left(\mathrm{FAB}^{+}\right)$ $461\left[(M+1)^{+}, 20 \%\right], 105(100)$.
(4S,5R,6S)-5,6-Dibenzoyloxy-4-benzyloxycyclohex-2-enone ethylene ketal 17 and ( $2 S, 3 R, 4 S, 5 S$ )-2,3-dibenzoyloxy-4-benzyloxy-5-hydroxycyclohexanone ethylene ketal 16
A mixture of ketone $14(5.2 \mathrm{~g}, 11.3 \mathrm{mmol})$, ethylene glycol ( 7.5 $\mathrm{cm}^{3}$ ), 1,4-dioxane ( $50 \mathrm{~cm}^{3}$ ), toluene ( $75 \mathrm{~cm}^{3}$ ) and conc. $\mathrm{H}_{2} \mathrm{SO}_{4}$ $\left(0.5 \mathrm{~cm}^{3}\right.$ ) was heated under reflux for 3.5 h with continuous azeotropic removal of water (Dean-Stark trap). TLC (ethyl acetate) indicated consumption of starting material ( $R_{\mathrm{f}} 0.62$ ) to give two products ( $R_{\mathrm{f}} 0.79$ and 0.48 ). Pyridine ( $2 \mathrm{~cm}^{3}$ ) was added, the solution was cooled, and the solvents were evaporated off. The dark brown residue thus obtained was extracted with diethyl ether $\left(250 \mathrm{~cm}^{3}\right)$ and the organic solution was washed successively with $5 \mathrm{~mol} \mathrm{dm}{ }^{-3} \mathrm{HCl}\left(150 \mathrm{~cm}^{3}\right)$ and water ( $2 \times 150 \mathrm{~cm}^{3}$ ), dried $\left(\mathrm{MgSO}_{4}\right)$, filtered, and concentrated to give a pale yellow oil. Flash chromatography (eluent hexaneethyl acetate $1: 1$ ) gave enone ketal $17(1.8 \mathrm{~g}, 33 \%), \mathrm{mp} 125-$ $127^{\circ} \mathrm{C}$ (from EtOH); $[\alpha]_{\mathrm{D}}+14.8$ (c 1.6, $\mathrm{CHCl}_{3}$ ) (Found: C, 71.8; H, 5.4. $\mathrm{C}_{29} \mathrm{H}_{26} \mathrm{O}_{7}$ requires C, $\left.71.58 ; \mathrm{H}, 5.39 \%\right) ; \delta_{\mathrm{H}}\left(\mathrm{CDCl}_{3}\right.$; $400 \mathrm{MHz}) 3.89-4.12\left(4 \mathrm{H}, \mathrm{m}, \mathrm{OCH}_{2} \mathrm{CH}_{2} \mathrm{O}\right), 4.45(1 \mathrm{H}, \mathrm{dt}, J 8.3$ and $1.5,4-\mathrm{H}), 4.57$ and $4.69\left(2 \mathrm{H}, \mathrm{AB}, J_{\mathrm{AB}} 11.9, \mathrm{PhCH}_{2} \mathrm{O}\right), 5.63$ $(1 \mathrm{H}, \mathrm{d}, J 11.2,6-\mathrm{H}), 5.75\left(1 \mathrm{H}, \mathrm{dd},{ }^{4} J_{4-\mathrm{H}, 2-\mathrm{H}} 1.5,{ }^{3} J_{3-\mathrm{H}, 2-\mathrm{H}} 10.3\right.$, 2-H), 5.97-6.01 ( $2 \mathrm{H}, \mathrm{m}, 3$ - and 5-H), 7.19-7.46 ( $11 \mathrm{H}, \mathrm{m}, \mathrm{ArH}$ ) and 7.86-7.96 ( $4 \mathrm{H}, \mathrm{m}, o-\mathrm{H}$ of benzoyl rings); $\delta_{\mathrm{C}}\left(\mathrm{CDCl}_{3} ; 67.8\right.$ $\mathrm{MHz}) 66.15$ and $66.51\left(\mathrm{OCH}_{2} \mathrm{CH}_{2} \mathrm{O}\right), 70.84\left(\mathrm{PhCH}_{2} \mathrm{O}\right), 72.75$, 72.85 and 76.56 (C-4, -5 and -6), 106.02 (C-1), 127.73, 127.89, $128.18,128.35$ and 128.98 (C-2, -3 and arom CH ), 129.24 ( $\mathrm{C}-1$ of benzoyl ring[s]), 129.69 and 129.77 (aromatic CH), 132.92
and 133.63 ( $2 \times \mathrm{C}-4$ of benzoyl rings), $137.67(\mathrm{C}-1$ of benzyl ring) and $165.60\left(\mathrm{PhCO}_{2}\right) ; m / z\left(\mathrm{FAB}^{+}\right) 487\left[(\mathrm{M}+1)^{+}, 5 \%\right]$, 105 (100).
Further elution gave the ketal $16(3.1 \mathrm{~g}, 54 \%)$, mp 129-131 ${ }^{\circ} \mathrm{C}$ (from EtOH ); $[\alpha]_{\mathrm{D}}-57.4$ (c 0.6, $\mathrm{CHCl}_{3}$ ) (Found: C, 68.7; H, 5.8. $\mathrm{C}_{29} \mathrm{H}_{28} \mathrm{O}_{8}$ requires C, $\left.69.02 ; \mathrm{H}, 5.60 \%\right) ; \delta_{\mathrm{H}}\left(\mathrm{CDCl}_{3} ; 270\right.$ MHz) $1.96\left(1 \mathrm{H}, \mathrm{ABX},{ }^{2} J_{\mathrm{AB}} 15,{ }^{3} J 3.3,6-\mathrm{H}^{\mathrm{ax}}\right), 2.25(1 \mathrm{H}, \mathrm{ABX}$, ${ }^{2} J_{\mathrm{AB}} 15,{ }^{3} J 3.8,6-\mathrm{H}^{\text {eq }}$ ), $3.24\left(1 \mathrm{H}, \mathrm{d}, J 6.6\right.$, exch. $\left.\mathrm{D}_{2} \mathrm{O}, \mathrm{OH}\right), 3.71$ ( $1 \mathrm{H}, \mathrm{dd}, J 3.3$ and $9.5,4-\mathrm{H}$ ), $3.80-3.92\left(2 \mathrm{H}, \mathrm{m}, \mathrm{OCH} \mathrm{O}_{2} \mathrm{CH}_{2} \mathrm{O}\right.$ ), 4.06-4.16 ( $2 \mathrm{H}, \mathrm{m}, \mathrm{OCH}_{2} \mathrm{CH}_{2} \mathrm{O}$ ), $4.21(1 \mathrm{H}, \mathrm{br} \mathrm{m}, 5-\mathrm{H}), 4.60$ and $4.71\left(2 \mathrm{H}, \mathrm{AB}, J_{\mathrm{AB}} 12, \mathrm{PhCH}_{2} \mathrm{O}\right), 5.48(1 \mathrm{H}, \mathrm{d}, J 9.5,2-\mathrm{H})$, $6.01(1 \mathrm{H}, \mathrm{t}, J 9.5,3-\mathrm{H}), 7.16-7.52(11 \mathrm{H}, \mathrm{m}, \mathrm{ArH})$ and $7.88-7.97$ $\left(4 \mathrm{H}, \mathrm{m}, o-\mathrm{H}\right.$ of benzoyl rings); $\delta_{\mathrm{C}}\left(\mathrm{CDCl}_{3} ; 67.8 \mathrm{MHz}\right) 36.63$ $(\mathrm{C}-6), 65.40\left(\mathrm{OCH}_{2} \mathrm{CH}_{2} \mathrm{O}\right), 65.55(\mathrm{CH}), 66.72\left(\mathrm{OCH}_{2} \mathrm{CH}_{2} \mathrm{O}\right)$, $70.98(\mathrm{CH}), 71.88\left(\mathrm{PhCH}_{2} \mathrm{O}\right), 73.85$ and $78.93(2 \times \mathrm{CH})$, 108.27 (C-1), 127.79 ( $\mathrm{C}-1$ of benzoyl ring), 127.83, 128.18, 128.30 and $128.35(\operatorname{arom~CH}), 129.19(\mathrm{C}-1$ of benzoyl ring[s]), 129.66 and $129.72(\operatorname{arom} \mathrm{CH}), 132.87$ and $133.16(2 \times \mathrm{C}-4$ of benzoyl rings), 137.31 (C-1 of benzyl ring) and 165.42 and $165.48\left(2 \times \mathrm{PhCO}_{2}\right) ; m / z\left(\mathrm{FAB}^{+}\right) 505\left[(\mathrm{M}+1)^{+}, 10 \%\right], 105$ (100).

## ( $2 S, 3 R, 4 S, 5 R$ )-5-Acetoxy-2,3-dibenzoyloxy-4-benzyloxycyclohexanone ethylene ketal 18

(a) By inversion of triflate. To a solution of alcohol 16 (84 $\mathrm{mg}, 0.2 \mathrm{mmol}$ ) in dry methylene dichloride-dry pyridine ( $5: 1$; $3 \mathrm{~cm}^{3}$ ) at $-78^{\circ} \mathrm{C}$ under nitrogen was added triffic anhydride ( $0.03 \mathrm{~cm}^{3}$ ) dropwise. The solution was allowed to warm to room temperature and was stirred for 30 min , when TLC (ethyl acetate-hexane $3: 2$ ) indicated consumption of starting material ( $R_{\mathrm{f}} 0.16$ ) to give a product ( $R_{\mathrm{f}} 0.56$ ). The solvents were evaporated off. To the orange residue were added caesium acetate ( $200 \mathrm{mg}, 1 \mathrm{mmol}$; dried in vacuo over $\mathrm{P}_{2} \mathrm{O}_{5}$ at $60^{\circ} \mathrm{C}$ for 24 h ) and dry DMF ( $3 \mathrm{~cm}^{3}$ ). This mixture was stirred at room temperature for 3 h , when TLC ( $\mathrm{Et}_{2} \mathrm{O}$ ) indicated presence of a major product ( $R_{\mathrm{f}} 0.60$ ) and a minor product ( $R_{\mathrm{f}} 0.53$ ). The solvent was evaporated off and the orange residue was extracted with ethyl acetate ( $50 \mathrm{~cm}^{3}$ ). The organic extract was washed successively with saturated aq. $\mathrm{NaCl}\left(30 \mathrm{~cm}^{3}\right)$ and water $\left(30 \mathrm{~cm}^{3}\right)$, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered and concentrated. Flash chromatography (eluent hexane-ethyl acetate 7:3) gave enone ketal 17 ( $43 \mathrm{mg}, 53 \%$ ).
Further elution gave acetate $18(11 \mathrm{mg}, 12 \%), \mathrm{mp} 217-222{ }^{\circ} \mathrm{C}$ (from ethyl acetate-hexane); $[\alpha]_{\mathrm{D}}-32.2$ (c 2.1, $\mathrm{CHCl}_{3}$ ) (Found: C, 68.2; H, 5.4. $\mathrm{C}_{31} \mathrm{H}_{30} \mathrm{O}_{9}$ requires C, 68.11; H, $5.54 \%) ; \delta_{\mathrm{H}}\left(\mathrm{CDCl}_{3} ; 270 \mathrm{MHz}\right) 1.84\left(1 \mathrm{H}, \mathrm{t},{ }^{2} J={ }^{3} J=12.5,6\right.$ $\left.\mathrm{H}^{\mathrm{ax}}\right), 2.01\left(3 \mathrm{H}, \mathrm{s}, \mathrm{COCH}_{3}\right), 2.30\left(1 \mathrm{H}, \mathrm{dd},{ }^{2} J 12.5,{ }^{3} J 5.1,6-\mathrm{H}^{\mathrm{eq}}\right.$ ), 3.82-3.92 ( $3 \mathrm{H}, \mathrm{m}, \mathrm{OCH}_{2} \mathrm{CH}_{2} \mathrm{O}$ and $4-\mathrm{H}$ ), 4.07-4.12 ( $2 \mathrm{H}, \mathrm{m}$, $\left.\mathrm{OCH}_{2} \mathrm{CH}_{2} \mathrm{O}\right), 4.63$ and $4.63\left(2 \mathrm{H}, \mathrm{AB}, \mathrm{J}_{\mathrm{AB}} 11.6, \mathrm{PhCH}_{2} \mathrm{O}\right), 5.23$ $(1 \mathrm{H}$, ddd, $J 12.5,11.4$ and $5.1,5-\mathrm{H}), 5.55(1 \mathrm{H}, \mathrm{d}, J 10,2-\mathrm{H})$, $5.81(1 \mathrm{H}, \mathrm{t}, J 10,3-\mathrm{H}), 7.10-7.56(11 \mathrm{H}, \mathrm{m}, \mathrm{ArH})$ and $7.86-8.04$ $\left(4 \mathrm{H}, \mathrm{m}, o-\mathrm{H}\right.$ of benzoyl rings); $\delta_{\mathrm{C}}\left(\mathrm{CDCl}_{3} ; 100 \mathrm{MHz}\right) 21.03$ $\left(\mathrm{CH}_{3} \mathrm{CO}_{2}\right), 37.03(\mathrm{C}-6), 65.84$ and $66.53\left(\mathrm{OCH}_{2} \mathrm{CH}_{2} \mathrm{O}\right), 71.14$, 72.62 and $74.05(\mathrm{C}-2,-3$ and -5$), 74.56\left(\mathrm{PhCH}_{2} \mathrm{O}\right), 80.82(\mathrm{C}-4)$, 106.07 (C-1), 127.63, 127.87, 128.22, 128.25, 128.40, 129.17 and $129.55($ arom CH), 129.66 and $129.77(2 \times \mathrm{C}-1$ of benzoyl rings), 132.97 and 133.23 ( $2 \times \mathrm{C}-4$ of benzoyl rings), 137.71 ( $\mathrm{C}-$ 1 of benzyl ring), 165.36 and $165.58\left(2 \times \mathrm{PhCO}_{2}\right)$ and 169.84 $\left(\mathrm{CH}_{3} \mathrm{CO}_{2}\right) ; m / z\left(\mathrm{FAB}^{+}\right) 547\left[(\mathrm{M}+1)^{+}, 15 \%\right], 105(100)$.
(b) By inversion of mesyl ester. A solution of compound 16 ( $848 \mathrm{mg}, 1.7 \mathrm{mmol}$ ) in dry methylene dichloride-dry pyridine ( $2: 1 ; 9 \mathrm{~cm}^{3}$ ) was treated with mesyl chloride $\left(0.15 \mathrm{~cm}^{3}, 1.9\right.$ mmol ) at room temperature for 5 h , when TLC (ethyl acetatehexane $3: 2$ ) indicated conversion of starting material into a product ( $R_{\mathrm{f}} 0.58$ ). The solvents were evaporated off and the residue was co-evaporated with toluene ( $3 \times 50 \mathrm{~cm}^{3}$ ). The residue was dissolved in ethyl acetate ( $150 \mathrm{~cm}^{3}$ ) and this solution was washed with water $\left(50 \mathrm{~cm}^{3}\right)$ to remove salts, then was dried ( $\mathrm{MgSO}_{4}$ ), filtered and evaporated to give a pale yellow solid. Dry toluene ( $40 \mathrm{~cm}^{3}$ ), caesium acetate ( 3.2 g ) and

18-crown-6 ( $444 \mathrm{mg}, 1.7 \mathrm{mmol}$ ) were added and this mixture was heated under reflux for 4 days. Purification and flash chromatography as in method (a) gave compounds 17 ( 441 mg , $54 \%$ ) and 18 ( $167 \mathrm{mg}, 18 \%$ ).

## (6S)-6-Benzoyloxy-4-benzyloxycyclohex-4-ene-1,3-dione 1ethylene ketal 20

Oxalyl chloride ( $1.7 \mathrm{~cm}^{3}$ of a $2 \mathrm{~mol} \mathrm{dm}{ }^{-3}$ solution in methylene dichloride, 3.4 mmol ) was added to a $100 \mathrm{~cm}^{3}$ three-necked flask at -50 to $-60^{\circ} \mathrm{C}\left[\mathrm{CO}_{2}(\mathrm{~s})-\mathrm{CHCl}_{3}\right.$-bath $]$ under nitrogen. Dry DMSO ( $0.44 \mathrm{~cm}^{3}, 6.2 \mathrm{mmol}$ ) was added dropwise over a period of 5 min . After 5 min , a solution of alcohol $16(1.6 \mathrm{~g}$, 3.1 mmol ) in dry methylene dichloride was added dropwise. The system was stirred at -50 to $-60^{\circ} \mathrm{C}$ for 20 min , when triethylamine ( $1.7 \mathrm{~cm}^{3}, 12.5 \mathrm{mmol}$ ) was added dropwise. The mixture was allowed to warm to room temperature over a period of 20 min , then the solvents were evaporated off. The residue was extracted with methylene dichloride $\left(150 \mathrm{~cm}^{3}\right)$ and the organic extract was washed with water $\left(150 \mathrm{~cm}^{3}\right)$, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered and concentrated. The yellow oil thus obtained was purified by flash chromatography (eluent hexane-ethyl acetate 7:3) to give the title compound $20(1.2 \mathrm{~g}, 99 \%)$, which was crystallised as fine needles from $\mathrm{EtOH} ; R_{\mathrm{f}} 0.59$ (ethyl acetatehexane 3:2); $\mathrm{mp} 96-97^{\circ} \mathrm{C} ;[\alpha]_{\mathrm{D}}+125.3\left(c 2.2, \mathrm{CHCl}_{3}\right)$ (Found: C , 69.4; $\mathrm{H}, 5.3 . \mathrm{C}_{22} \mathrm{H}_{20} \mathrm{O}_{6}$ requires $\mathrm{C}, 69.45 ; \mathrm{H}, 5.30 \%$; $\delta_{\mathrm{H}}\left(\mathrm{CDCl}_{3} ; 400 \mathrm{MHz}\right) 2.81\left(1 \mathrm{H}, \mathrm{ABX},{ }^{2} J_{\mathrm{AB}} 16.1,{ }^{4} \mathrm{~J} 1.0,2-\mathrm{H}\right)$, $3.19\left(1 \mathrm{H}, \mathrm{AB},{ }^{2} J_{\mathrm{AB}} 16.1,2-\mathrm{H}\right), 3.96-4.11\left(4 \mathrm{H}, \mathrm{m}, \mathrm{OCH}_{2}-\right.$ $\left.\mathrm{CH}_{2} \mathrm{O}\right), 4.87\left(2 \mathrm{H}, \mathrm{s}, \mathrm{PhCH}_{2} \mathrm{O}\right), 5.84\left(1 \mathrm{H}, \mathrm{ABX},{ }^{3} J_{\mathrm{AB}} 5.4,{ }^{4} \mathrm{~J}\right.$ $1.0,6-\mathrm{H}), 5.90\left(1 \mathrm{H}, \mathrm{AB},{ }^{3} J_{\mathrm{AB}} 5.4,5-\mathrm{H}\right), 7.26-7.62(8 \mathrm{H}, \mathrm{m}$, $\mathrm{ArH})$ and $8.01-8.06\left(2 \mathrm{H}, \mathrm{m}, o-\mathrm{H}\right.$ of benzoyl ring); $\delta_{\mathrm{C}}\left(\mathrm{CDCl}_{3}\right.$; $100 \mathrm{MHz}) 46.05(\mathrm{C}-2), 65.73$ and $65.82\left(\mathrm{OCH}_{2} \mathrm{CH}_{2} \mathrm{O}\right), 69.95$ $(\mathrm{C}-6), 70.21\left(\mathrm{PhCH}_{2} \mathrm{O}\right), 107.13(\mathrm{C}-1), 110.99(\mathrm{C}-5), 127.63$, $128.24,128.35,128.55,128.62$ and $128.80(\operatorname{arom} \mathrm{CH}), 129.55$ (C-1 of benzoyl ring), 129.70 (arom CH ), 133.47 (C-4 of benzoyl ring), $135.24(\mathrm{C}-1$ of benzyl ring), $152.50(\mathrm{C}-4), 165.78$ $\left(\mathrm{PhCO}_{2}\right)$ and $189.85(\mathrm{C}-3) ; m / z\left(\mathrm{FAB}^{+}\right) 381\left[(\mathrm{M}+1)^{+}, 10 \%\right]$, 91 (100).

## (4S,5R,6R)-4,5-Dibenzoyloxy-6-benzyloxycyclohexane-1,3dione 3-ethylene ketal 19

A mixture of alcohol $16(1.0 \mathrm{~g}, 2.0 \mathrm{mmol})$, PCC $(5.0 \mathrm{~g}, 23.2$ mmol), powdered molecular sieves and dry methylene dichloride ( $15 \mathrm{~cm}^{3}$ ) was stirred at room temperature for 6 h , when TLC (ethyl acetate) indicated conversion of starting material ( $R_{\mathrm{f}} 0.2$ ) into a product ( $R_{\mathrm{f}} 0.67$ ). Diethyl ether ( 250 $\mathrm{cm}^{3}$ ) was added to the dark brown suspension and the mixture was filtered through Celite. The filtrate was washed successively with water ( $200 \mathrm{~cm}^{3}$ ) and saturated aq. $\mathrm{NaCl}\left(200 \mathrm{~cm}^{3}\right)$, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered and concentrated. Crystallisation from ethanol gave the title compound 19 ( 526 mg ) and further quantities (total $620 \mathrm{mg}, 62 \%$ ) were isolated by flash chromatography of the mother liquors (eluent hexane-ethyl acetate $1: 1$ ); mp $185-187^{\circ} \mathrm{C} ;[\alpha]_{\mathrm{D}}-34.0\left(c 1.9, \mathrm{CHCl}_{3}\right)$ (Found: $\mathrm{C}, 69.1 ; \mathrm{H}, 5.2 . \mathrm{C}_{29} \mathrm{H}_{26} \mathrm{O}_{8}$ requires $\mathrm{C}, 69.30 ; \mathrm{H}$, $5.22 \%) ; \delta_{\mathrm{H}}\left(\mathrm{CDCl}_{3} ; 40 \mathrm{MHz}\right) 2.77$ and $2.95\left(2 \mathrm{H}, \mathrm{AB}, J_{\mathrm{AB}} 14.5\right.$, $\left.2-\mathrm{H}_{2}\right), 3.84-3.94\left(2 \mathrm{H}, \mathrm{m}, \mathrm{OCH}_{2} \mathrm{CH}_{2} \mathrm{O}\right), 4.03-4.12(2 \mathrm{H}, \mathrm{m}$, $\left.\mathrm{OCH}_{2} \mathrm{CH}_{2} \mathrm{O}\right), 4.31(1 \mathrm{H}, \mathrm{m}, 6-\mathrm{H}), 4.55(1 \mathrm{H}, \mathrm{d}, J$ 12.2, PhCHHO), 4.93 ( $1 \mathrm{H}, \mathrm{d}, J 12.7$, PhCHHO), $5.88-5.90$ ( $2 \mathrm{H}, \mathrm{m}$, 4- and $5-\mathrm{H}), 7.08-7.52(11 \mathrm{H}, \mathrm{m}, \mathrm{ArH})$ and $7.87-7.96(4 \mathrm{H}$, $\mathrm{m}, o-\mathrm{H}$ of benzoyl rings); $\delta_{\mathrm{C}} 48.10(\mathrm{C}-2), 66.22$ and 66.48 $\left(\mathrm{OCH}_{2} \mathrm{CH}_{2} \mathrm{O}\right), 71.50(\mathrm{CH}), 72.65\left(\mathrm{PhCH}_{2} \mathrm{O}\right), 73.85(\mathrm{CH}), 81.98$ (C-6), 105.77 (C-3), 127.79, 128.00, 128.22 and 128.43 (arom $\mathrm{CH}), 128.86$ and $129.27(2 \times \mathrm{C}-1$ of benzoyl rings), 129.74, 133.06 and $133.36(2 \times$ C-4 of benzoyl rings), $136.86(\mathrm{C}-1$ of benzyl rings), 165.13 and $165.34\left(2 \times \mathrm{PhCO}_{2}\right)$ and $199.69(\mathrm{C}-$ $1) ; m / z:\left(\mathrm{FAB}^{+}\right) 503\left[(\mathrm{M}+1)^{+}, 90 \%\right], 105(100)$.

## Reduction of ketone 19 with ( $R$ )-alpine hydride

To a solution of ketone 19 ( $150 \mathrm{mg}, 0.3 \mathrm{mmol}$ ) in THF ( $5 \mathrm{~cm}^{3}$ ) at $-78^{\circ} \mathrm{C}$ was added $(R)$-alpine hydride $\left(1.2 \mathrm{~cm}^{3}\right.$ of a 0.5 mol
$\mathrm{dm}^{-3}$ solution in THF, 0.6 mmol ) and the system was kept at $-78^{\circ} \mathrm{C}$ for 1 h . After dropwise addition of $1 \mathrm{~mol} \mathrm{dm}{ }^{-3} \mathrm{HCl}$ $\left(0.5 \mathrm{~cm}^{3}\right)$, the mixture was evaporated to dryness. The residue was extracted with chloroform ( $50 \mathrm{~cm}^{3}$ ) and the organic extract was washed with water $\left(50 \mathrm{~cm}^{3}\right)$, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered, and concentrated. Flash chromatography (eluent hexane-ethyl acetate $2: 3$ ) gave exclusively alcohol $16(129 \mathrm{mg}$, $88 \%$, mp and mixed $\mathrm{mp} 128-130^{\circ} \mathrm{C}$.

D-1,6-Di-O-benzoyl-5-O-benzyl-3-deoxy-myo-inositol 22 and L-1,2-di-O-benzoyl-3-O-benzyl-5-deoxy-scyllo-inositol 21
To a solution of compound $13(533 \mathrm{mg}, 1.2 \mathrm{mmol})$ in $1,4-$ dioxane ( $15 \mathrm{~cm}^{3}$ ) was added sodium borohydride ( $132 \mathrm{mg}, 3.5$ mmol ). This mixture was stirred at room temperature for 1 h , when TLC (ethyl acetate) indicated consumption of starting material ( $R_{\mathrm{f}} 0.65$ ) to give a minor product ( $R_{\mathrm{f}} 0.52$ ) and a major product ( $R_{\mathrm{f}} 0.44$ ). After dropwise addition of $1 \mathrm{~mol} \mathrm{dm}{ }^{-3} \mathrm{HCl}$ $\left(0.5 \mathrm{~cm}^{3}\right)$, the system was evaporated to dryness. The residue was extracted with chloroform $\left(2 \times 50 \mathrm{~cm}^{3}\right)$ and the combined organic extracts were washed with water $\left(50 \mathrm{~cm}^{3}\right)$, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered and concentrated. The residue was subjected to flash chromatography (eluent hexane-ethyl acetate $1: 1$ ) to give compound 22 as a waxy solid ( $115 \mathrm{mg}, 22 \%$ ); $[\alpha]_{\mathrm{H}}-61.1(c$ $\left.2.0, \mathrm{CHCl}_{3}\right) ; \delta_{\mathrm{H}}\left(\mathrm{CDCl}_{3} ; 400 \mathrm{MHz}\right) 1.69\left(1 \mathrm{H}\right.$, ddd, ${ }^{2} J 14.0,{ }^{3} J$ 11.9 and $\left.2.4,3-\mathrm{H}^{\mathrm{ax}}\right), 2.34\left(1 \mathrm{H}, \mathrm{dt},{ }^{2} J 14.0,{ }^{3} J 4.3,3-\mathrm{H}^{\mathrm{eq}}\right), 2.43$ and $2.53\left(2 \mathrm{H}, 2 \mathrm{br} \mathrm{s}\right.$, exch. $\left.\mathrm{D}_{2} \mathrm{O}, 2 \times \mathrm{OH}\right), 3.62(1 \mathrm{H}, \mathrm{t}, J 9.5,5-$ H), $4.24(1 \mathrm{H}$, ddd, $J 4.9,9.2$ and $11.9,4-\mathrm{H}), 4.36(1 \mathrm{H}$, br m, 2$\mathrm{H}), 4.66$ and $4.75\left(2 \mathrm{H}, \mathrm{AB}, J_{\mathrm{AB}} 11.3, \mathrm{PhCH}_{2} \mathrm{O}\right), 5.26(1 \mathrm{H}$, dd, $J 2.8$ and $10.1,1-\mathrm{H}), 5.99(1 \mathrm{H}, \mathrm{t}, J 9.8,6-\mathrm{H}), 7.16-7.50(11 \mathrm{H}$, $\mathrm{m}, \mathrm{ArH}$ ), and $7.91-8.07(4 \mathrm{H}, \mathrm{m}, o-\mathrm{H}$ of benzoyl rings); $m / z$ $\left(\mathrm{FAB}^{+}\right) 463\left[(\mathrm{M}+1)^{+}, 80 \%\right], 57(100)$.

Further elution gave compound 21 ( $376 \mathrm{mg}, 70 \%$ ), mp 82$87^{\circ} \mathrm{C}$ (from ethyl acetate-hexane); $[\alpha]_{\mathrm{D}}-65.0\left(c 1.4, \mathrm{CHCl}_{3}\right)$ (Found: $\mathrm{C}, 70.1 ; \mathrm{H}, 5.7 . \mathrm{C}_{27} \mathrm{H}_{26} \mathrm{O}_{7}$ requires $\mathrm{C}, 70.10 ; \mathrm{H}$, $5.67 \%) ; \delta_{\mathrm{H}}\left(\mathrm{CDCl}_{3} ; 400 \mathrm{MHz}\right) 1.65\left(1 \mathrm{H}, \mathrm{q},{ }^{2} J={ }^{3} J=11.9,5-\right.$ $\left.\mathrm{H}^{\mathrm{ax}}\right), 2.34\left(1 \mathrm{H}, \mathrm{dt},{ }^{2} J 12.8,{ }^{3} J 4.6,5-\mathrm{H}^{\mathrm{eq}}\right), 2.51$ and $2.60(2 \mathrm{H}, 2$ brs, exch. $\left.\mathrm{D}_{2} \mathrm{O}, 2 \times \mathrm{OH}\right), 3.58(1 \mathrm{H}, \mathrm{t}, J 9.3,3-\mathrm{H}), 3.71(1 \mathrm{H}, \mathrm{br}$ m , simplifies to ddd on $\mathrm{D}_{2} \mathrm{O}$ exch., $J 4.6,9.2$ and $\left.11.6,4-\mathrm{H}\right), 3.85$ ( 1 H , br m, simplifies to ddd on $\mathrm{D}_{2} \mathrm{O}$ exch., $J 4.6,9.5$ and 11.8 , $6-\mathrm{H}), 4.53$ and $4.64\left(2 \mathrm{H}, \mathrm{AB}, J_{\mathrm{AB}} 11.2, \mathrm{PhCH}_{2} \mathrm{O}\right), 5.25(1 \mathrm{H}, \mathrm{t}, J$ $9.8,1-\mathrm{H}), 5.47(1 \mathrm{H}, \mathrm{t}, J 9.8,2-\mathrm{H}), 7.06-7.43(11 \mathrm{H}, \mathrm{m}, \mathrm{ArH})$ and $7.82-7.87\left(4 \mathrm{H}, \mathrm{m}, o-\mathrm{H}\right.$ of benzoyl rings); $\delta_{\mathrm{C}}\left(\mathrm{CDCl}_{3} ; 100 \mathrm{MHz}\right)$ $36.66(\mathrm{C}-5), 68.15,68.44$ and $72.94(3 \times \mathrm{CH}), 75.19\left(\mathrm{PhCH}_{2}\right)$, 77.55 and $83.77(2 \times \mathrm{CH}), 128.02,128.33,128.39$ and 128.54 (arom CH ), 128.99 and $129.29(2 \times \mathrm{C}-1$ of benzoyl rings), 129.62 and 129.82 (arom CH$), 133.22$ and $133.33(2 \times \mathrm{C}-4)$ of benzoyl rings), $137.50(\mathrm{C}-1$ of benzyl ring) and 165.66 and $166.96\left(2 \times \mathrm{PhCO}_{2}\right) ; m / z\left(\mathrm{FAB}^{+}\right) 463\left[(\mathrm{M}+1)^{+}, 30 \%\right], 91$ (100).

## L-1-O-Benzyl-3-deoxy-scyllo-inositol 23

To a solution of compound $21(370 \mathrm{mg}, 0.8 \mathrm{mmol})$ in methanol $\left(25 \mathrm{~cm}^{3}\right)$ was added sodium hydroxide ( $128 \mathrm{mg}, 3.2 \mathrm{mmol}$ ) and this mixture was heated under reflux for 90 min when TLC (ethyl acetate- $\mathrm{MeOH} 4: 1$ ) indicated conversion of starting material ( $R_{\mathrm{f}} 0.82$ ) into a product ( $R_{\mathrm{f}} 0.43$ ). The solution was cooled and concentrated. The residue was purified by flash chromatography (eluent ethyl acetate- $\mathrm{MeOH} 9: 1$ ) to give the title compound 23 as a solid ( $174 \mathrm{mg}, 86 \%$ ), mp $119-121^{\circ} \mathrm{C}$; $[\alpha]_{\mathrm{D}}-3.3\left(c \quad 1.2, \mathrm{CHCl}_{3}\right) ; \delta_{\mathrm{H}}\left(\mathrm{D}_{2} \mathrm{O}\right.$; ref. int. $\left.\mathrm{D}_{2} \mathrm{O} ; 400 \mathrm{MHz}\right)$ $1.47\left(1 \mathrm{H}, \mathrm{q},{ }^{2} J={ }^{3} J_{3-\mathrm{H}^{\mathrm{ax}}, 2-\mathrm{H}}={ }^{3} J_{3-\mathrm{H}^{\mathrm{ax}} \cdot 4-\mathrm{H}}=12.2,3-\mathrm{H}^{\mathrm{ax}}\right), 2.17$ ( $\left.1 \mathrm{H}, \mathrm{dt},{ }^{2} J 12.2,{ }^{3} J 4.6,3-\mathrm{H}^{\text {eq }}\right), 3.22-3.34(3 \mathrm{H}, \mathrm{m}, 1-, 5-\mathrm{and}$ $6-\mathrm{H}), 3.50(1 \mathrm{H}$, ddd, $J 4.6,9.7$ and $12.2,2$ - or $4-\mathrm{H}), 3.63$ (1 H , br m, 4- or $2-\mathrm{H}$ ), 4.82 ( $2 \mathrm{H}, \mathrm{s}, \mathrm{PhCH}_{2} \mathrm{O}$ ), $7.35-7.65$ ( $5 \mathrm{H}, \mathrm{m}$, $\mathrm{ArH}) ; \delta_{\mathrm{C}}\left(\mathrm{D}_{2} \mathrm{O} ; 67.8 \mathrm{MHz}\right) 35.66(\mathrm{C}-3), 67.07,67.14$ and 72.63 (inositol CH ), $73.70\left(\mathrm{PhCH}_{2} \mathrm{O}\right), 75.68$ and 84.02 (inositol CH ), $127.14,127.47,127.64$ and $128.31($ arom CH$)$ and $136.43(\mathrm{C}-1$ of benzyl ring); $m / z^{\prime}\left(\mathrm{FAB}^{+}\right) 255\left[(\mathrm{M}+1)^{+}, 10 \%\right], 73$ (100); $\left(\mathrm{FAB}^{-}\right) 253\left[(\mathrm{M}-1)^{-}, 30 \%\right]$ and $407\left[(\mathrm{M}+\mathrm{NBA})^{-}, 30 \%\right]$, 188 (100).

## L-1-O-Benzyl-3-deoxy-2,4,5,6-tetrakis[bis(p-chlorobenzyl)-phospho]-scyllo-inositol 24

A mixture of 1 H -tetrazole ( $139 \mathrm{mg}, 1.98 \mathrm{mmol}$ ), dry methylene dichloride ( $5 \mathrm{~cm}^{3}$ ) and bis( $p$-chlorobenzyloxy)diisopropylamino) phosphine ${ }^{48}$ [(PCBO) $\left.{ }_{2} \mathrm{PNPr}^{\mathrm{i}}{ }_{2}\right](546 \mathrm{mg}, 1.32 \mathrm{mmol})$ was stirred at room temperature for 20 min , whereupon the tetraol 23 ( $42 \mathrm{mg}, 0.17 \mathrm{mmol}$ ) was added and the mixture was stirred for a further 30 min . TLC (ethyl acetate) indicated conversion of starting material ( $R_{\mathrm{f}} 0.04$ ) into a product ( $R_{\mathrm{f}}$ $0.71-0.83$ ). The mixture was cooled to $-78^{\circ} \mathrm{C}$ and MCPBA ( 900 mg ) was added. The solution was allowed to warm to room temperature and after 10 min TLC (ethyl acetate-hexane $3: 2$ ) showed a new product ( $R_{\mathrm{f}} 0.10$ ). The solution was extracted with diethyl ether $\left(100 \mathrm{~cm}^{3}\right)$ and the organic extract was washed successively with $10 \%$ (w/v) aq. $\mathrm{Na}_{2} \mathrm{~S}_{2} \mathrm{O}_{3}, 1 \mathrm{~mol}$ $\mathrm{dm}^{-3} \mathrm{HCl}$, saturated aq. $\mathrm{NaHCO}_{3}$ and saturated aq. NaCl (each $50 \mathrm{~cm}^{3}$ ). The organic solution was dried $\left(\mathrm{MgSO}_{4}\right)$, filtered, and concentrated. Purification of the residue by flash chromatography (eluent hexane-ethyl acetate 7:3, then 1:1) gave the title compound 24 as a waxy solid ( $140 \mathrm{mg}, 54 \%$ ); $[\alpha]_{\mathrm{D}}$ -4.5 (c 5.3, $\mathrm{CHCl}_{3}$ ) (Found: C, $52.9 ; \mathrm{H}, 3.95 . \mathrm{C}_{69} \mathrm{H}_{62} \mathrm{Cl}_{8} \mathrm{O}_{17} \mathrm{P}_{4}$ requires $\mathrm{C}, 52.87 ; \mathrm{H}, 3.99 \%$ ); $\delta_{\mathrm{H}}\left(\mathrm{CDCl}_{3}: 400 \mathrm{MHz}\right) 1.81(1 \mathrm{H}, \mathrm{q}$, $\left.{ }^{2} J={ }^{3} J=11.9,3-\mathrm{H}^{\mathrm{ax}}\right), 2.88\left(1 \mathrm{H}, \mathrm{ddd},{ }^{2} J 11.9,{ }^{3} J 4.6\right.$ and 4.8 , $3-\mathrm{H}^{\mathrm{eq}}$ ), 3.61 ( $\left.1 \mathrm{H}, \mathrm{t}, J 8.9,1-\mathrm{H}\right), 4.29-4.61(4 \mathrm{H}, \mathrm{m}, 2-, 4-5-$ and $6-\mathrm{H}), 4.70-5.01\left(18 \mathrm{H}, \mathrm{m}, 9 \times \mathrm{ArCH}_{2} \mathrm{O} \mathrm{AB}\right.$ systems) and 6.85-7.30 ( $37 \mathrm{H}, \mathrm{m}, \mathrm{ArH}$ ); $\delta_{\mathrm{C}}\left(\mathrm{CDCl}_{3} ; 100 \mathrm{MHz}\right) 34.77(\mathrm{C}-3)$, $69.45,69.50,69.54,69.58,69.63,69.70,69.76$ and 69.85 $\left(8 \times \mathrm{ArCH}_{2} \mathrm{O}\right), 73.40$ and $75.10(2 \times \mathrm{CH}), 75.41\left(\mathrm{PhCH}_{2} \mathrm{O}\right)$, $78.10,79.73$ and $81.94(3 \times \mathrm{CH}), 127.15,127.73,128.39$, 129.12, 129.45, 129.52, 129.60, 129.69, 129.76, 129.94, 129.98, $130.02,130.07,130.16$ and 130.16 (arom CH), 134.53, 134.61, 134.66, 134.74, 137.77, 134.86, 134.90, 134.94, 135.19, 135.27, $135.34,135.39,135.50,135.54$ and 135.63 ( $\mathrm{C}-1$ and -4 of $8 \times$ p-chlorobenzylphospho rings) and 138.50 (C-1 of benzyl ring); $\delta_{\mathrm{P}}\left(\mathrm{CDCl}_{3} ; 162 \mathrm{MHz}\right)-2.25,-1.78,-1.73$ and $-1.70(4 \mathrm{~s})$; $m / z\left(\mathrm{FAB}^{+}\right) 1567(20 \%), 1569(50 \%), 1571(68 \%), 1573(45 \%)$, $1575(18 \%)$ and $1577(6 \%)\left[\right.$ all $\left.(\mathrm{M}+1)^{+}\right], 125(100)$.

## D-2-Deoxy-myo-inositol 1,3,4,5-tetrakisphosphate 3

Ammonia was condensed into a three-necked flask at $-78^{\circ} \mathrm{C}$. An excess of sodium was added to dry the ammonia, a quantity $\left(\sim 30 \mathrm{~cm}^{3}\right)$ of which was then distilled into a second threenecked flask and kept at $-78^{\circ} \mathrm{C}$. Sodium was added until the solution remained blue-black for 10 min . A solution of compound 24 ( $71 \mathrm{mg}, 45 \mu \mathrm{~mol}$ ) in dry 1,4 -dioxane ( $1.5 \mathrm{~cm}^{3}$ ) was added and the mixture was stirred for 2 min . The reaction was quenched with methanol $\left(1 \mathrm{~cm}^{3}\right)$, followed by water $\left(1 \mathrm{~cm}^{3}\right)$. The solvents were evaporated off and the residue was dissolved in de-ionised water ( $400 \mathrm{~cm}^{3}$ ) and purified by ion-exchange chromatography on Q Sepharose Fast Flow, with a gradient of triethylammonium hydrogen carbonate (TEAB) buffer $(0-1$ $\mathrm{mol} \mathrm{dm}{ }^{-3}$ ), pH 9.0 as eluent. The triethylammonium salt of the title compound eluted between $250-280 \mathrm{mmol} \mathrm{dm}^{-3}$ buffer; $[\alpha]_{\mathrm{D}} 0.0$ (c 0.3, calc. for free acid, TEAB, pH 7.5 ); $\delta_{\mathrm{H}}\left(\mathrm{D}_{2} \mathrm{O} ; \mathrm{pH} \sim 6 ; 400 \mathrm{MHz}\right) 1.55\left(1 \mathrm{H}, \mathrm{q},{ }^{2} J={ }^{3} J=11.6\right.$, $\left.2-\mathrm{H}^{\mathrm{ax}}\right), 2.37\left(1 \mathrm{H}, \mathrm{br} \mathrm{m}, 2-\mathrm{H}^{\mathrm{eq}}\right), 3.44(1 \mathrm{H}, \mathrm{t}, J 9.2,6-\mathrm{H})$ and 3.84-3.95 (4 H, m, 1-, 3-, 4- and 5-H); $\delta_{\mathrm{P}}\left(\mathrm{D}_{2} \mathrm{O} ; \mathrm{pH} \sim 6 ; 400\right.$ MHz ) ${ }^{1} \mathrm{H}$-coupled) $-0.27\left(\mathrm{~d}, J_{\mathrm{HP}} 7.7\right), 0.05$ (d, $J_{\mathrm{HP}} 8.2$ ), 0.72 (d, $J_{\mathrm{HP}} 8.2$ ) and 0.83 (d, $J_{\mathrm{HP}} 9.0$ ); $m / z\left(\mathrm{FAB}^{-}\right) 483\left[(\mathrm{M}-1)^{-}\right.$, $100 \%$ ] (Found: $\mathrm{M}^{-}, 482.926 . \mathrm{C}_{6} \mathrm{H}_{16} \mathrm{O}_{17} \mathrm{P}_{4}[\mathrm{M}-\mathrm{H}]^{-}$requires $m / z, 482.926)$.

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[^0]:    $\dagger$ Compound 3 could be named as L-4-deoxy-scyllo-inositol 1,2,3,5tetrakisphosphate, but is named here as a derivative of myo-inositol for clarity in relation to biochemical nomenclature; intermediates in this paper are, however, named as derivatives of scyllo-inositol.

